## Claims

- 1.(original) Low expansion transparent glass-ceramics obtained by heat treating a base glass produced at a melting temperature of 1530°C or below, said glass-ceramics containing  $\beta$ -quartz or  $\beta$ -quartz solid solution as a predominant crystal phase and 50% 60% SiO<sub>2</sub> in mass % on the basis of amount of total oxides, being free of K<sub>2</sub>O and Na<sub>2</sub>O, having an average linear thermal expansion coefficient ( $\alpha$ ) within a range from +6×10<sup>-7</sup>/°C to +35×10<sup>-7</sup>/°C within a temperature range from 100°C to 300°C and having 80% transmittance wavelength (T<sub>80</sub>) of 700nm or below.
- 2. (original)Low expansion transparent glass-ceramics as defined in claim 1 wherein internal transmittance for a plate having thickness of 10mm is 75% or over at light wavelength of 1550nm.
- 3. (original)Low expansion transparent glass-ceramics as defined in claim 1 having a heat resisting temperature of 800°C or over.
- 4. (original)Low expansion transparent glass-ceramics as defined in claim 1 having Young's modulus of 90 GPa or over.
- 5. (original)Low expansion transparent glass-ceramics as defined in claim 1 containing 1.5%
  3.5% Li<sub>2</sub>O in mass % on the basis of amount of total oxides.
- 6. (original)Low expansion transparent glass-ceramics as defined in claim 1 wherein amount of eluting lithium ion is less than 0.0050μg/cm<sup>2</sup>.
- 7. (original) Low expansion transparent glass-ceramics as defined in claim 1 containing 3% 6% TiO<sub>2</sub> in mass % on the basis of amount of total oxides.
- 8. (original)Low expansion transparent glass-ceramics as defined in claim 1 containing three or more ingredients among RO ingredients (where R is Mg, Ca, Sr, Ba or Zn) in an amount of 0.5% or over in mass % on the basis of amount of total oxides for respective ingredients.

- 9. (original)Low expansion transparent glass-ceramics as defined in claim 8 containing ZnO in a larger amount than other RO ingredients in mass % on the basis of amount of total oxides.
- 10. (original)Low expansion transparent glass-ceramics as defined in claim 8 containing a total amount of the RO ingredients of 3.5% or over in mass % on the basis of amount of total oxides.
- 11. (original)Low expansion transparent glass-ceramics as defined in claim 1 containing a total amount of R'O ingredients (where R' is Mg, Ca, Ba or Sr) of 3% 13% in mass % on the basis of amount of total oxides.
- 12. (original) Low expansion transparent glass-ceramics as defined in claim 1 comprising in mass % on the basis of amount of total oxides:

$Al_2O_3$	20 - 30%
MgO	0.5 - 2%
CaO	0.5 - 2%
SrO	0 - 10%
BaO	1 - 5%
ZnO	0.5 - 15%
Li <sub>2</sub> O	1.5 - 3.5%
TiO <sub>2</sub>	3 - 6%
$ZrO_2$	1 - 5%
$Nb_2O_5$	0 - 5%
La <sub>2</sub> O <sub>3</sub>	0 - 5%
$Y_2O_3$	0 - 5%
As <sub>2</sub> O <sub>3</sub> and/or Sb <sub>2</sub> O <sub>3</sub>	0 - 2%.

13. (original)Low expansion transparent glass-ceramics obtained by heat treating a base glass produced at a melting temperature of 1530° or below, said glass-ceramics containing  $\beta$ -quartz or  $\beta$ -quartz solid solution as a predominant crystal phase and 50% - 60% SiO<sub>2</sub> in mass % on the basis of amount of total oxides and 1% - 5% BaO in mass % on the basis of amount of total oxides, having an average linear thermal expansion coefficient ( $\alpha$ ) within a range from

 $+6\times10^{-7}$ /°C to  $+35\times10^{-7}$ /°C within a temperature range from 100°C to 300°C and having 80% transmittance wavelength (T<sub>80</sub>) of 700nm or below.

14.(original) Low expansion transparent glass-ceramics as defined in claim 13 wherein internal transmittance for a plate having thickness of 10mm is 75% or over at light wavelength of 1550nm.

15.(original) Low expansion transparent glass-ceramics as defined in claim 13 having a heat resisting temperature of 800°C or over.

16. original)Low expansion transparent glass-ceramics as defined in claim 13 having Young's modulus of 90 GPa or over.

17. (original) Low expansion transparent glass-ceramics as defined in claim 13 containing 1.5% - 3.5% Li<sub>2</sub>O in mass % on the basis of amount of total oxides.

18.(original) Low expansion transparent glass-ceramics as defined in claim 13 wherein amount of eluting lithium ion is less than  $0.0050\mu g/cm^2$ .

19.(original) Low expansion transparent glass-ceramics as defined in claim 13 containing 3% - 6% TiO<sub>2</sub> in mass % on the basis of amount of total oxides.

20.(original) Low expansion transparent glass-ceramics as defined in claim 13 containing three or more ingredients among RO ingredients (where R is Mg, Ca, Sr, Ba or Zn) in an amount of 0.5% or over in mass % on the basis of amount of total oxides for respective ingredients.

21.(original) Low expansion transparent glass-ceramics as defined in claim 20 containing ZnO in a larger amount than other RO ingredients in mass % on the basis of amount of total oxides.

22. (original)Low expansion transparent glass-ceramics as defined in claim 20 containing a total amount of the RO ingredients of 3.5% or over in mass % on the basis of amount of total oxides.

23.(original) Low expansion transparent glass-ceramics as defined in claim 13 containing a total amount of R'O ingredients (where R' is Mg, Ca, Ba or Sr) of 3% - 13% in mass % on the basis of amount of total oxides.

24. (original)Low expansion transparent glass-ceramics as defined in claim 13 comprising in mass % on the basis of amount of total oxides:

$Al_2O_3$	20 - 30%
MgO	0.5 - 2%
CaO	0.5 - 2%
SrO	0 - 10%
ZnO	0.5 - 15%
Li <sub>2</sub> O	1.5 - 3.5%
$TiO_2$	3 - 6%
$ZrO_2$	1 - 5%
$Nb_2O_5$	0 - 5%
$La_2O_3$	0 - 5%
$Y_2O_3$	0 - 5%
As <sub>2</sub> O <sub>3</sub> and/or Sb <sub>2</sub> O <sub>3</sub>	0 - 2%.

25.(original) Low expansion transparent glass-ceramics obtained by heat treating a base glass produced at a melting temperature of 1530°C or below, said glass-ceramics containing 50% - 60% SiO<sub>2</sub> in mass % on the basis of amount of total oxides and 1.5% - 3.5% Li<sub>2</sub>O on the basis of amount of total oxides, being free of  $K_2O$  and  $Na_2O$ , having an average linear thermal expansion coefficient ( $\alpha$ ) within a range from  $+6\times10^{-7}$ /°C to  $+35\times10^{-7}$ /°C within a temperature range from 100°C to 300°C and having 80% transmittance wavelength ( $T_{80}$ ) of 700nm or below.

26. (original) Low expansion transparent glass-ceramics as defined in claim 25 wherein internal transmittance for a plate having thickness of 10mm is 75% or over at light wavelength of 1550nm.

27. (original) Low expansion transparent glass-ceramics as defined in claim 25 having a heat resisting temperature of 800°C or over.

- 28. (original) Low expansion transparent glass-ceramics as defined in claim 25 having Young's modulus of 90 GPa or over.
- 29. (original) Low expansion transparent glass-ceramics as defined in claim 25 wherein amount of eluting lithium ion is less than 0.0050μg/cm<sup>2</sup>.
- 30. (original) Low expansion transparent glass-ceramics as defined in claim 25 containing 3% 6% TiO<sub>2</sub> in mass % on the basis of amount of total oxides.
- 31. (original) Low expansion transparent glass-ceramics as defined in claim 25 containing three or more ingredients among RO ingredients (where R is Mg, Ca, Sr, Ba or Zn) in an amount of 0.5% or over in mass % on the basis of amount of total oxides for respective ingredients.
- 32. Low expansion transparent glass-ceramics as defined in claim 31 containing ZnO in a larger amount than other RO ingredients in mass % on the basis of amount of total oxides.
- 33. (original) Low expansion transparent glass-ceramics as defined in claim 31 containing a total amount of the RO ingredients of 3.5% or over in mass % on the basis of amount of total oxides.
- 34.(original) Low expansion transparent glass-ceramics as defined in claim 25 containing a total amount of R' ingredients (where R' is Mg, Ca, Ba or Sr) of 3% 13% in mass % on the basis of amount of total oxides.
- 35. (original) Low expansion transparent glass-ceramics as defined in claim 25 comprising in mass % on the basis of amount of total oxides:

$Al_2O_3$	20 - 30%
MgO	0.5 - 2%
CaO	0.5 - 2%
SrO	0 - 10%
BaO	1 - 5%
ZnO	0.5 - 15%

TiO <sub>2</sub>	3 - 6%
$ZrO_2$	1 - 5%
$Nb_2O_5$	0 - 5%
$La_2O_3$	0 - 5%
$Y_2O_3$	0 - 5%
As <sub>2</sub> O <sub>3</sub> and/or Sb <sub>2</sub> O <sub>3</sub>	0 - 2%.

36. (original) Low expansion transparent glass-ceramics obtained by heat treating a base glass produced at a melting temperature of  $1530^{\circ}$ C or below, said glass-ceramics containing 50% - 60% SiO<sub>2</sub> in mass % on the basis of amount of total oxides, 1.5% - 3.5% Li<sub>2</sub>O on the basis of amount of total oxides and 1% - 5% BaO in mass % on the basis of amount of total oxides, having an average linear thermal expansion coefficient ( $\alpha$ ) within a range from  $+6\times10^{-7}/^{\circ}$ C to  $+35\times10^{-7}/^{\circ}$ C within a temperature range from  $100^{\circ}$ C to  $300^{\circ}$ C and having 80% transmittance wavelength ( $T_{80}$ ) of 700nm or below.

37. (original) Low expansion transparent glass-ceramics as defined in claim 36 wherein internal transmittance for a plate having thickness of 10mm is 75% or over at light wavelength of 1550nm.

38. (original) Low expansion transparent glass-ceramics as defined in claim 36 having a heat resisting temperature of 800°C or over.

39. (original) Low expansion transparent glass-ceramics as defined in claim 36 having Young's modulus of 90 GPa or over.

40. (original) Low expansion transparent glass-ceramics as defined in claim 36 wherein amount of eluting lithium ion is less than 0.0050μg/cm<sup>2</sup>.

41.(original) Low expansion transparent glass-ceramics as defined in claim 36 containing 3% - 6% TiO<sub>2</sub> in mass % on the basis of amount of total oxides.

42.(original) Low expansion transparent glass-ceramics as defined in claim 36 containing three or more ingredients among RO ingredients (where R is Mg, Ca, Sr, Ba or Zn) in an

amount of 0.5% or over in mass % on the basis of amount of total oxides for respective ingredients.

43. (original) Low expansion transparent glass-ceramics as defined in claim 42 containing ZnO in a larger amount than other RO ingredients in mass % on the basis of amount of total oxides.

44. (original) Low expansion transparent glass-ceramics as defined in claim 42 containing a total amount of the RO ingredients of 3.5% or over in mass % on the basis of amount of total oxides.

45. (original) Low expansion transparent glass-ceramics as defined in claim 36 containing a total amount of R'O ingredients (where R' is Mg, Ca, Ba or Sr) of 3% - 13% in mass % on the basis of amount of total oxides.

46. (original) Low expansion transparent glass-ceramics as defined in claim 36 comprising in mass % on the basis of amount of total oxides:

$Al_2O_3$	20 - 30%
MgO	0.5 - 2%
CaO	0.5 - 2%
SrO	0 - 10%
ZnO	0.5 - 15%
TiO <sub>2</sub>	3 - 6%
ZrO <sub>2</sub>	1 - 5%
$Nb_2O_5$	0 - 5%
La <sub>2</sub> O <sub>3</sub>	0 - 5%
$Y_2O_3$	0 - 5%
As <sub>2</sub> O <sub>3</sub> and/or Sb <sub>2</sub> O <sub>3</sub>	0 - 2%.